

**FUJIKURA COMPOSITES**

Precision Electro-Pneumatic Transducers

RT *SERIES*

- ▶ An electric signal permits stepless control of pneumatic pressure.

The air in the secondary pressure chamber is used to control the nozzle and flapper systems to ensure very high accuracy characteristics.

**FUJIKURA COMPOSITES Inc.**

Features

● High-precision control

High-precision pneumatic pressure control with the linearity of 1.0-1.5% F.S. and hysteresis of 1.0% F.S. is possible.

● Outstanding pressure characteristics

The output pressure fluctuation is within 0.5% F.S. with respect to the primary pressure fluctuation.

● Flow characteristics

As is the case with an ordinary reducing valve, this converter can secure a flow rate sufficient to directly control pneumatic equipment. The repeatability of intermittent load is within 0.5% F.S.

● Free installation position

There is no limitations on the installation position. However, zero adjustment and span adjustment are necessary.



● Wide adjusting range

The span adjusting screw can change the span points within the range of 0.65 - 0.82 MPa for RT E/P-8-2 and 0.24 - 0.82 MPa for RT I/P-8-2.

● Compact

This converter is a compact type with the major dimensions of 54 x 54 x 105. It can save the installation space.

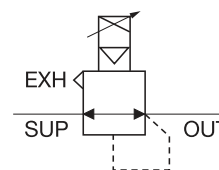
Specifications

Item		Model	RT·E/P-8-2	RT·I/P-8-2
Working Fluid			Clean Compressed Air	
Set Pressure Range		MPa	0.02 ~ 0.82	
Supply Pressure Range		MPa	Max. 0.99; set pressure: +0.035 or more	
Input signal	Control method		Voltage 2-line type	Current 2-line type
	Voltage	VDC	0 ~ 10	—
	Input impedance	Ω	805	—
	Current	mADC	—	4 ~ 20
	Input impedance	Ω	—	260
Linearity		%F.S.	1.5	
Hysteresis		%F.S.	1.0	
Repeatability		%F.S.	± 0.1	
Step response		Sec	1.0 or less	
Span adjustment lower limit		MPa	0.65	0.24
Relief Flow Rate		MPa	Set pressure +0.001 or less	
Air Consumption		NL/min	3.7 or less	
Operating Temperature		°C	5 ~ 60	
Pipe Port		Rc	1 / 4	
Gauge Port		Rc	1 / 4	
Bracket			Standard Equipment	
Weight		kg	0.94	

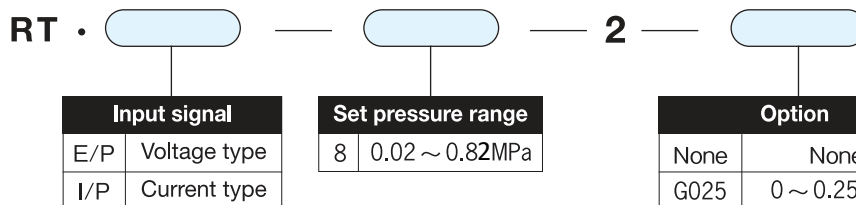
Pressure gauge (option)

eModel	G025	G060	G100
Pressure Range MPa	0 ~ 0.25	0 ~ 0.6	0 ~ 1
Min. Graduation MPa	0.005	0.01	0.02
Port size	R1/4		
Accuracy	± 1.6% F.S.		
Weight g	125		

JIS symbol



MODEL DESIGNATION

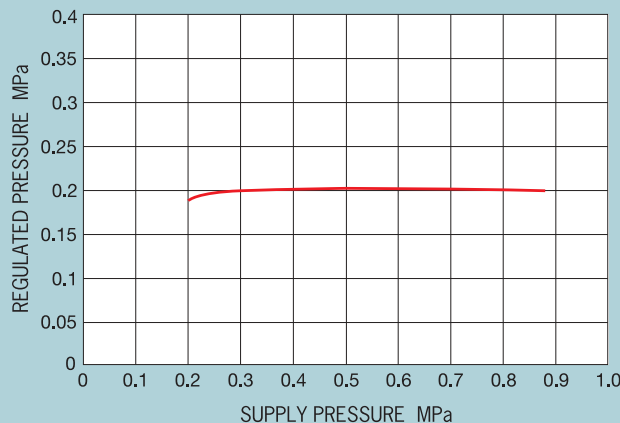


Examples of application

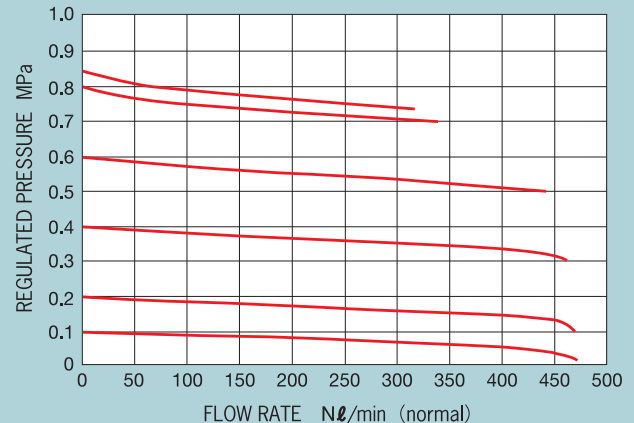
- Tension control by dancer roll
- Tension control by air brake
- Dispenser-control of various types of fluid
- Control by the pneumatic pressure of control valve
- Control of application quantity based on a program
- Control of welding pressure of spot welding gun
- Control of pressing force of polishing machine
- Control of pressure of balancer and lifter
- Control of handling force of robot

Characteristic

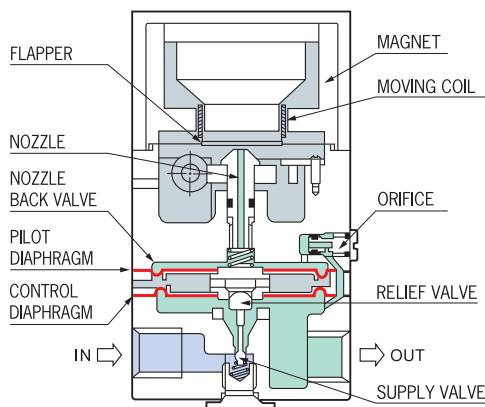
■ Pressure Characteristic



■ Flow Characteristic



Explanatory construction and Principle of operation



When the input signal increases, the coil output increases and presses down the flapper. As a result, the gap between the flapper and nozzle decreases, and the backpressure of the nozzle increases. Then the pilot pressure increases to open the main valve, and the secondary-side pressure increases.

When the coil output balances with the pressure receiving force caused by the nozzle backpressure plus the reaction force of the flapper, the secondary-side pressure stops increasing and stabilizes.

Based on the above operation, a pneumatic pressure that is proportional to the magnitude of the electric signal can be generated on the secondary side.

Concomitant use of ultraprecision air relay RR Series

Input of the secondary pressure of the electropneumatic converter RT Series as the pilot pressure of RR ensures tension control and excellent characteristics applicable to an air balancer, etc.

■ Main specifications of RR Series

Pressure setting range	0.014 ~ 0.84MPa
Repeatability	Within $\pm 0.1\%$ F.S.
Minimum relief pressure	0.00003MPa (Theoretically calculated value)

● For details, refer to CAT. No. KS-128E.



CAUTION

1. Use clean compressed air (impurities to be less than 5μm) within the operating pressure range.
 2. Entry of foreign matter into the piping will cause malfunction.
 3. Do not use any lubricator.
 4. When screwing joints into the main unit, exercise care so that the seal tape will not get inside.
 5. When the IN-side connecting port and OUT-side connecting port are connected reversely, the electropneumatic converter and other equipment may be broken.
 6. Avoid installation in a place subject to vibration. Install the converter sufficiently away from induction loads (solenoid valve, motor, relay, etc.) and high-tension cables.
 7. The zero point and span are adjusted in the erected state. If the zero point changes when the converter is installed in any position other than the erected state, adjust the zero point and span.
 8. When the preset pressure is held for a long time, it will change by approx. 2.5% F.S. as time passes.
- This converter is developed exclusively for pneumatic equipment. Do not use it for medical equipment.

